



Note – Anodes can be fitted with the keels in the boat.

Anode Type - ZD 42/6in

PROCEDURE:

- 1. Mark centre position for retaining bolt and dowel pin
- 2. Drill tapping size for retaining bolt hole. (NB size to suit thread.) Drill clearance size for dowel pin.
- 3. Fit dowel pin leaving 1/4in proud of Keel
- 4. Tap hole for retaining bolt, using taper, second and bottom taps.
- 5. Mark dowel position on back of Anode and drill half way through.
- 6. Clean Keel to bare metal behind Anode.
- 7. Grease thread on bolt, fit Anode over dowel pin and secure with bolt.
- 8. Seal round bolt with good flexible caulk e.g. Life caulk.

NOTE:

It is important that the Anode should be attached, so that when the Keel is vertical, it is below the Pivot hole, otherwise the Anode may foul the lower Keel Bolt as the Keel is lowered, then either the Keel will be prevented from being lowered to it's full extent, or the Anode will be stripped. Make sure that the Anode is placed as near to the bottom of the Keel as possible